

# STREER KING™

## Premium No-Ream King Pin Repair Kits

Bronze Kits  
Steel Spiral Kits  
Spare Parts  
Installation Tools  
Service and Support  
Cross-Reference



**ATRO Parts. Performance that drives your success.**

ATRO, LLC | 1 Rivers Edge Ct | St. Clair, MO 63077 USA | Customer Support (800) 325-6114

**[www.atrobushing.com](http://www.atrobushing.com)**

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# Product Line Overview

High performance kits with the industry's best warranties.

## Premium No-Ream King Pin Repair Kits

Steer King offers a specialized solution for heavy duty truck maintenance with a focus on quality, efficiency, and customer support. Our no-ream king pin repair kits stand out in the market for their ease of installation and long-lasting performance, providing significant value to our customers.



## The highest-quality king pin repair kits for heavy-duty trucks.

Our kits include precision machined parts for a true fit and long-lasting performance.



### No-Ream Steel Spiral Kits

- Easy install.
- Maximum wear resistance.
- Four-year warranty.

T-Handle Bushing  
Installation Tool



### No-Ream Bronze Kits

- More grease.
- Longer life.
- Two-year warranty.

Bronze Bushing and  
Seal Driver Tool



Steer King products are engineered to be long-lasting and are known for hassle-free installation, which saves time and boosts productivity for both shops and truck owners.

Steer King™ is an ATRO® brand. Our parts backed by the industry's best warranties and they're built with pride in St. Clair, Missouri by a team who cares about delivering a quality product for you.



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We've engineered these industry-leading features into every king pin kit so every mechanic can get a great result and a fast, easy installation.

### 1. Kit Box and Tray

The best box in the business keeps getting better.



### 2. Bi-Directional Lip Seals

Lip seals install fast—in either direction.



### 3. Pre-Packed\* Bearings

Saves you the effort—and 10-20 minutes per install.

*\*Note: Mack bearings are not pre-packed.*



### 4. Grease Grooves On All King Pins

Optimize lubrication on the king pin assembly.



### 5. Spare Parts

High quality spares keep you up and running.



### 6. Industry Best Warranties

4 Year (Spiral kits) and 2 Year (Bronze kits).



| Steer King Spiral SKS | Steer King Bronze SKB | Make          | Pin Type | King Pin Dimensions | Spindle Bore Dimensions | Axle Bore Dimensions | STEMCO Kaiser Qwik Kit | STEMCO Kaiser Plus Kit | Meritor Kits |
|-----------------------|-----------------------|---------------|----------|---------------------|-------------------------|----------------------|------------------------|------------------------|--------------|
|                       | SKB12108-KP           | HENDRICKSON   |          |                     | 1.937/1.939             |                      |                        |                        |              |
|                       | SKB30050              | HENDRICKSON   | H/A      | 1.810 x 9.54        | 1.937/1.939             | 1.811/1.812          |                        |                        |              |
| SKS01999              | SKB01999              | ALLIANCE      | B        | 1.771 x 9.23        | 2.045/2.047             | 1.772/1.774          |                        |                        |              |
| SKS0793118            | SKB0793118            | ROCKWELL      | B        | 1.794 x 10.40       | 1.919/1.921             | 1.795/1.797          | KG931R                 | 77.931.18              | R202010      |
| SKS0890112            |                       | ROCKWELL      | B        | 1.999 x 11.04       | 2.124/2.126             | 2.000/2.002          | KH901L                 | 78.901.12              |              |
| SKS0893106            | SKB0893106            | FORD          | B        | 1.999 x 11.21       | 2.124/2.126             | 2.000/2.002          | KH931F                 | 78.931.06              |              |
| SKS0893112            | SKB0893112            | ROCKWELL      | B        | 1.999 x 11.21       | 2.124/2.126             | 2.000/2.002          | KH931L                 | 78.931.12              | R202011      |
| SKS0894618            |                       | ROCKWELL      | B        | 1.794 x 9.19        | 1.919/1.921             | 1.795/1.797          | KH946R                 |                        | R201424      |
| SKS10109              | SKB10109              | IH            | A        | 1.359 x 7.97        | 1.486/1.485             | 1.358/1.360          | K101I                  | 70.101.09              |              |
| SKS10209              | SKB10209              | IH            | B        | 1.359 x 7.97        | 1.486/1.485             | 1.358/1.360          | K102I                  | 70.102.09              | R202005      |
| SKS10319              | SKB10319              | DANA          | C        | 1.359 x 7.97        | 1.483/1.485             | 1.358/1.360          | K103S                  | 70.103.19              | R202009      |
| SKS12001              | SKB12001              | ALLIANCE      | B        | 1.771 x 9.23        | 2.045/2.047             | 1.772/1.774          | K120A                  |                        | R202037      |
| SKS12005              | SKB12005              | EATON         | A        | 1.625 x 9.19        | 1.749/1.750             | 1.626/1.627          | K120E                  | 70.120.05              | R202007      |
| SKS12008*             | SKB12008*             | HENDRICKSON   | H/A      | 1.810 x 9.54        | 1.937/1.939             | 1.811/1.812          | K120H                  |                        |              |
| SKS12009#             | SKB12009#             | IH            | B        | 1.921 x 9.87        | 2.045/2.047             | 1.922/1.923          | K120I                  | 70.120.09              | R202004      |
| SKS12018              |                       | ROCKWELL      | B        | 1.794 x 10.40       | 1.919/1.921             | 1.795/1.797          | K120R                  | 70.120.18              | R202040      |
| SKS12101              | SKB12101              | ALLIANCE      | B        | 1.771 x 9.23        | 2.045/2.047             | 1.772/1.774          | K121A                  |                        |              |
| SKS12205*             | SKB12205*             | EATON         | A/C      | 1.794 x 9.05        | 1.919/1.921             | 1.794/1.796          | K122E                  | 70.122.05              | R202001      |
| SKS12305              | SKB12305              | DANA          | C        | 1.794 x 9.05        | 1.919/1.921             | 1.794/1.796          | K123E                  | 70.123.05              | R202033      |
| SKS12311              |                       | LINK          | A        | 1.794 x 9.05        | 1.919/1.921             | 1.794/1.796          | K123K                  |                        |              |
| SKS12523              | SKB12523              | WESTPORT      | A        | 1.810 x 10.56       | 1.937/1.939             | 1.811/1.812          | K125W                  | 70.125.23              |              |
| SKS12623              | SKB12623              | WESTPORT      | A        | 1.810 x 10.56       | 1.936/1.938             | 1.811/1.812          | K126W                  | 70.126.23              |              |
| SKS12723              | SKB12723              | WESTPORT      | A        | 1.810 x 10.56       | 1.936/1.938             | 1.811/1.812          | K127W                  | 70.127.23              |              |
| SKS13018              | SKB13018              | ROCKWELL      | B        | 1.794 x 9.02        | 1.919/1.921             | 1.795/1.797          | K130R                  |                        | R201609      |
| SKS13023              | SKB13023              | WESTPORT      | B        | 1.794 x 10.40       | 1.919/1.921             | 1.795/1.797          | K130W                  |                        |              |
| SKS13108              | SKB13108              | HENDRICKSON   | A        | 1.810 x 9.54        | 1.937/1.939             | 1.811/1.812          | K131H                  |                        |              |
| SKS13118              | SKB13118              | HENDRICKSON   | B        | 1.794 x 9.02        | 1.919/1.921             | 1.795/1.797          | K131R                  |                        |              |
| SKS13211              |                       | LINK          | A        | 1.794 x 9.05        | 1.919/1.921             | 1.794/1.796          | K132K                  |                        |              |
| SKS13318              | SKB13318              |               | B        | 1.999 x 10.79       | 2.124/2.126             | 2.000/2.002          | K133R                  |                        |              |
| SKS13418              | SKB13418              | MERITOR       | B        | 1.794 x 8.53        | 1.919/1.921             | 1.795/1.796          | K134R                  |                        | R201631      |
| SKS14119#             | SKB14119#             | IH / SPICER   | B        | 2.046 x 10.12       | 2.171/2.173             | 2.04/2.048           | K141S                  | 70.141.19              | R202020      |
| SKS14505              | SKB14505              | EATON         | C        | 1.872 x 8.67        | 2.057/2.058             | 1.873/1.875          | K145E                  |                        |              |
| SKS14605*             | SKB14605*             | EATON         | A/C      | 1.872 x 9.05        | 2.057/2.058             | 1.873/1.875          | K146E                  | 70.146.05              | R202018      |
| SKS14705              | SKB14705              | DANA          | C        | 1.872 x 9.05        | 2.057/2.058             | 1.873/1.875          | K147E                  | 70.147.05              | R202006      |
| SKS14905              | SKB14905              | KIMBLE        | C        | 1.872 x 9.05        | 2.057/2.058             | 1.873/1.875          | K149E                  |                        |              |
| SKS16019              | SKB16019              | SPICER        | B        | 2.046 x 11.00       | 2.171/2.173             | 2.047/2.048          | K160S                  | 70.160.19              |              |
| SKS16119              | SKB16119              | DANA          | B        | 2.046 x 11.00       | 2.171/2.173             | 2.047/2.048          | K161S                  |                        |              |
| SKS18005              | SKB18005              | EATON         | A        | 1.872 x 9.97        | 2.057/2.058             | 1.873/1.875          | K180E                  | 70.180.05              | R202019      |
| SKS18018              | SKB18018              | ROCKWELL      | B        | 1.999 x 11.21       | 2.124/2.126             | 2.000/2.002          | K180R                  | 70.180.18              | R202031      |
| SKS18118              | SKB18118              | ROCKWELL      | B        | 1.999 x 11.21       | 2.124/2.126             | 2.000/2.002          | K181R                  | 70.181.18              | R202030      |
| SKS20018              |                       | MERITOR       | B        | 1.999 x 10.79       | 2.124/2.126             | 2.000/2.002          | K200R                  |                        | R201482      |
| SKS20019              | SKB20019              | DANA          | B        | 2.046 x 10.07       | 2.171/2.172             | 2.047/2.048          | K200S                  |                        |              |
| SKS20119              | SKB20119              | DANA          | C        | 2.046 x 10.07       | 2.171/2.172             | 2.047/2.048          | K201S                  |                        | R202034      |
|                       | SKB50150              | HENDRICKSON   | A        | 1.810 x 8.98        | 1.938/1.941             | 1.811/1.812          |                        |                        |              |
| SKS53313              |                       | MACK          | F        | 1.625 x 7.46        | 1.749/1.751             | Tapered              | K533M                  | 70.533.13              | R202015      |
| SKS53613              |                       | MACK          | E        | 2.360 x 8.92        | 2.559/2.561             | Tapered              | K536M                  |                        | R202035      |
| SKS61372              |                       | MERITOR       | B        | 1.999 x 10.32       | 2.124/2.126             | 2.000/2.002          |                        |                        | R201613      |
|                       | SKB61472              | MERITOR       | B        | 1.794 x 9.05        | 1.919/1.921             | 1.795/1.797          |                        |                        | R201614      |
| SKS61572              | SKB61572              | MERITOR       | B        | 1.794 x 10.40       | 1.919/1.921             | 1.795/1.797          |                        |                        | R201615      |
| SKS61613              |                       | MACK          | F        | 2.125 x 8.75        | 2.499/2.501             | Tapered              | K616M                  | 70.616.13              | R202026      |
| SKS62872              | SKB62872              | MERITOR       | B        | 1.794 x 8.68        | 1.919/1.921             | 1.795/1.796          |                        |                        | R201628      |
| SKS62972              | SKB62972              | MERITOR       | B        | 1.794 x 8.68        | 1.919/1.921             | 1.795/1.796          |                        |                        | R201629      |
| SKS63272              | SKB63272              | MERITOR       | B        | 1.794 x 8.68        | 1.919/1.921             | 1.795/1.796          |                        |                        | R201632      |
| SKS63372              | SKB63372              | MERITOR       | B        | 1.794 x 8.68        | 1.919/1.921             | 1.795/1.796          |                        |                        | R201633      |
| SKS63472              | SKB63472              | MERITOR       | B        | 1.794 x 8.68        | 1.919/1.921             | 1.795/1.796          |                        |                        | R201634      |
| SKS6826               |                       | ISUZU         | A        | 1.181 x 7.38        | 1.338/1.340             | 1.182/1.184          | K68Z                   |                        |              |
| SKS6926               | SKB6926               | ISUZU         | A        | 1.181 x 7.38        | 1.338/1.340             | 1.182/1.184          | K69Z                   |                        |              |
| SKS7018               | SKB7018               | MERITOR       | B        | 1.499 x 7.15        | 1.626/1.628             | 1.501/1.503          | K70R                   | 70.070.18              | R202021      |
| SKS8018               | SKB8018               | ROCKWELL      | B        | 1.500 x 7.50        | 1.626/1.628             | 1.501/1.503          | K80R                   | 70.080.18              | R202012      |
| SKS8123               | SKB8123               | WATSON CHALIN | B        | 1.500 x 8.95        | 1.626/1.628             | 1.501/1.503          | K81W                   |                        |              |
| SKS93112              | SKB93112              | ROCKWELL      | B        | 1.794 x 10.40       | 1.919/1.921             | 1.795/1.797          | K931L                  | 70.931.12              | R202014      |
| SKS94106              | SKB94106              | FORD          | B        | 1.794 x 10.07       | 1.919/1.921             | 1.795/1.797          | K941F                  | 70.941.06              |              |
| SKS9410601            | SKB9410601            | FORD          | B        | 1.794 x 10.07       | 1.919/1.921             | 1.795/1.797          | K941FA                 |                        |              |
| SKS94118              | SKB94118              | ROCKWELL      | B        | 1.500 x 8.93        | 1.626/1.628             | 1.501/1.503          | K941R                  | 70.941.18              |              |
| SKS94206              | SKB94206              | FORD          | B        | 1.794 x 10.07       | 1.919/1.921             | 1.795/1.797          | K942F                  | 70.942.06              |              |
| SKS9420601            | SKB9420601            | FORD          | B        | 1.794 x 10.07       | 1.919/1.921             | 1.795/1.797          | K942FA                 |                        |              |
| SKS96112              | SKB96112              | ROCKWELL      | B        | 1.794 x 10.40       | 1.919/1.921             | 1.795/1.797          | K961L                  | 70.961.12              | R202002      |
| SKS98118              | SKB98118              | ROCKWELL      | B        | 1.794 x 8.87        | 1.920/1.921             | 1.795/1.797          | K981R                  | 70.981.18              | R202003      |
|                       | SKB62850              | HENDRICKSON   |          |                     | 1.938/1.941             |                      |                        |                        |              |

Pin Type



A

Single Lock



B

Double Lock Opposite Side



C

Double Lock Same Side



E

Tapered Threaded



F

Tapered



G

Step Threaded



H

No Lock



J

Single Step

\* King pin has additional lock flats for use in multiple axles. # King pin engineered to be longer than OEM pin.